



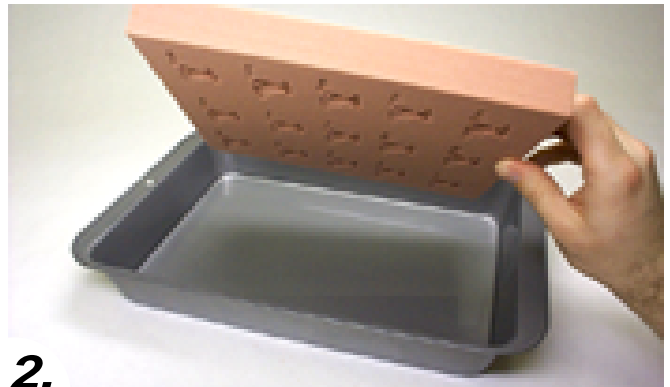
J Board (No. 420-329) is a super soft impression board that is used to secure and position pieces for soldering. It is ideal for repetitive and light manufacturing. The board can be used over and over again by simply keeping it moist with a spray bottle.

**Tools Needed:** A baking pan filled with 1/2" of water, paper towels, and a spray bottle of water.



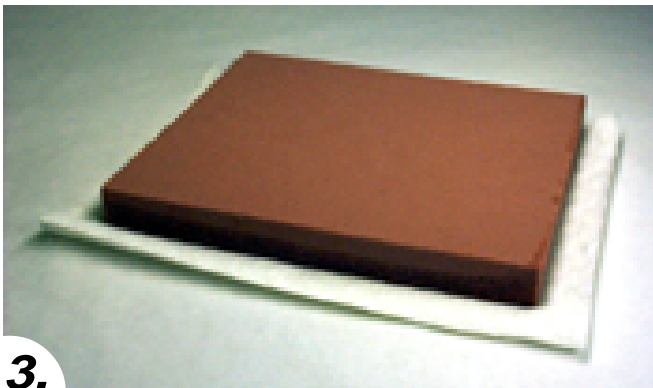
**1.**

First, make impressions by simply pressing a jewelry piece face down into the dry J Board.



**2.**

Then dip the board face down 1/2 way into water to moisten the top of the board and impressions. Do not dip the board for more than 2 seconds.



**3.**

Blot the J Board on a paper towel. Then set up and solder your work. **NEVER** solder on a dry board or use with molten metal.



**4.**

After each soldering, spray a mist of water onto the board to keep it moist. If the board dries out, repeat steps 2 & 3.

### **SAFETY AND HANDLING**

J Boards can give off excessive fumes when overheated. In order to keep this hazard to a minimum, J Boards must be kept moist during use and be used in a properly ventilated area.

*The Contenti Company*

*123 Stewart Street,*

*Providence, RI 02903 USA*

*401-421-4040*

*FAX: 401-621-6279*